



Appln. No.: 09/486,875

Supplemental Amdt. dated November 21, 2003

Reply to Office action of 11/17/2003

The following listing of claims will replace all prior versions, and listings, of claims in the application.

LISTING OF CLAIMS:

1. **(Currently amended)** A method of forming a joint between two plastic extrusions having front and rear surfaces with solid material between said surfaces comprising; mitring the extrusions so they form the desired angle to one another at a mitre joint across the entire extrusions, removing a solid part of the rear face of each extrusion behind said front surfaces while maintaining the integrity of said front surface of each extrusion across the entire extrusion, placing the mitred extrusions in a mould and injecting a resin material to restore the solid shape and bond the extrusions to one another across the mitred joint beneath the front surfaces and produce the desired joint configuration whereby the front surface of the joint is entirely defined by the front surfaces of the original mitred extrusions.

Claims 2-8 **(Canceled)**

9. **(Currently amended)** A method of forming a joint between two plastic extrusions of solid material having front and rear surfaces comprising the steps of; mitring the extrusions at mitred ends across the entire extrusions so that they form the desired angle to one another at the mitred ends, removing solid portions of the rear surface of each extrusion along a line at the mitred ends behind the front surfaces to maintain the front surfaces across the entire extrusions to maintain the integrity of the front surfaces at the mitred ends across the entire extrusions,



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placing the mitred extrusions in a mold to form a mitred joint with the front surfaces abutting one another at the mitred joint across the entirety of the original extrusions,

injecting a plastic material into the mold along the line to rebuild the removed portion entirely behind the front surfaces with a solid plastic material and bond the extrusions together across the mitred joint beneath the original front surfaces.

Claim 10 (Cancelled)

11. **(Previously presented)** A method as set forth in claim 9 including at least one sealing lip on the rear surface and injecting the plastic material into the mold to form a continuation of the sealing lip between the extrusions.

12. **(Previously presented)** A method as set forth in claim 9 including male foot portions for insertion into a channel to retain the extrusions to a structure and injecting the plastic material into the mold to form at least one extension of the foot portions.